



Important Safety Information

Keep fingers and Hands away from the crimp jaws at all times. The jaws close with very high force and permanent injury may result!



Read separate instruction sheet for safe operation of battery and charger!

1. Charge Battery before first use.

Refer to separate instructions for battery use and charging. Use only Versapak® NiMH (Versapak® Gold) batteries with the electronic crimper.



2. Start up. (First time use)

Insert the Versapak® NiMH battery into the battery sleeve, pressing firmly to make sure the battery is seated.



3. Crimper or Decapper Use

Place the jaws over the vial and crimp cap, *making sure to keep hands and fingers away from the jaws.*

Hold the cycle button until the motor has engaged briefly to cause a full cycle. If the button is released very quickly the tool will retract without making a full cycle.



The crimper or decapper is best used in a seated position; this will minimize wrist bending and take best advantage of the ergonomic design.

4. **If a full cycle is not made** then the LED will blink a few times signalling the failure. This can occur either because of a depleted battery or because the cycle button was not held long enough to activate the full cycle.



5. To adjust the crimping level

Press the black buttons on the side of the crimper to increase or decrease the crimping force, down for harder crimping and up for lighter crimping.



This setting will affect the decapper stroke as well, but the effect is not as significant. Avoid setting the tool so that it strokes against the bottom, which results in a shock to the case.

6. Battery recharging

When the battery is depleted the crimper or decapper will not be able to complete cycle. Refer to separate instructions for battery use and charging.

7. Reset.

The tool maintains its settings even during battery changes. The crimping force is actually determined by how far the central plunger moves during the crimp cycle, and the crimper starts each cycle at the top zero position.



In the case of the decappers the stroke of the central plunger just needs to be enough to remove the cap.

If for some reason the tool loses track of the top zero position, it will normally reset automatically. A manual reset can be forced by pressing the reset button two times.



The tool can be returned to its original factory settings by holding both the up- and down buttons at the same time while inserting the battery.

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The crimping tool covered by US and foreign patents pending.